

Product Information

Mod.R&S 06 | Rev.4 | Update 10/2017 | Page 1



P.S. METALLIC

Description

Plotter cut heat seal material with adhesive polyester backing and a metallic finish.

Due to the unique nature of its metallic surface, it is not suggested for very small details and multilayer applications.

Avoid bending the application once transferred

Suitable for cotton, polyester or poly/cotton blends, not treated or dye sublimated

T

Suggested cutting settings

Average thickness

100 microns

blade new at 60° pressure 130 gf speed 15 cm/sec

Usage

- Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester backing
- Heat apply at the conditions shown on the right
- Remove the support warm or cold



Transfer settings

15 seconds at 160°C (320°F) medium pressure (3-4 bar)

Washing

Wait at least **24 hours** from application before washing. **Hand washing** recommended, best if inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning Not suitable for tumble dryer.

The product is REACH compliant

Washing temperature



Dry cleaning



Tumble dryer



N.B. All information here contained are based on our experience.

We recommend to perform a test before starting standard production.

For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System ISO 9001:2015

www.tuv.com



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website www.siser.com
For further information, please contact our Sales Office.

Thank you



Siser s.r.l. Viale della Tecnica, 18 36100 Vicenza - Italy Tel. +39 0444.287960 Fax +39 0444.287959 info@siser.it - <u>www.siser.com</u> r.e.a. vi 171856 reg. imp. vi n° 14971 c.s. € 103.300 i.v. p.iva 01591490246